

ASAP please

Dart Aerospace Ltd.

Date: Thursday, 10/5/2006 3:35:31 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FITTING		
Job Number	: 28879		Part Number	: D32161		
Estimate Number	: 10869		Drawing Number	: D3216 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 10/5/2006 S.O. No. : N/A		Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 10/18/2006 Qty: 40 Um: Each		
Previous Run	: 28145					
Written By	: <u> </u>					
Checked & Approved By	: <u> </u>					
Comment	: Est: A 03.10.28 New Issue KJ/RF Est Rev:B Now on Waterjet 06-07-03 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S11GA	304/316 .125 Sheet	
<p>Comment: Qty.: 0.0302 sf(s)/Unit Total : 1.2096 sf(s) 304/316 .125 Sheet (M304S0125) Batch: <u>M101463</u></p>			
2.0	WATER JET	FLOW WATER JET	
<p>Comment: FLOW WATER JET 1-Cut as per Dwg D3216 Dwg Rev: <u>4</u> Prog Rev: <u>1</u></p> <p><i>MR</i> <i>SAD</i> <i>06/10/11</i> <i>06/18/02</i></p>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>SAD</i> <i>06/10/02</i> <i>40</i></p>			
4.0	QC8	SECOND CHECK	
<p><i>26.10.10 40</i></p>			
<p>Comment: SECOND CHECK</p>			
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
<p>Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble until parts have a polished finish. <i>MF</i> <i>06/10/12</i> <i>40</i></p>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/18/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FITTING

Job Number: 28879

Part Number: D32161

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 06/10/12 x40

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 416

x40

ml 06/10/13

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

ml 06.10.13

Job Completion



u 06.10.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

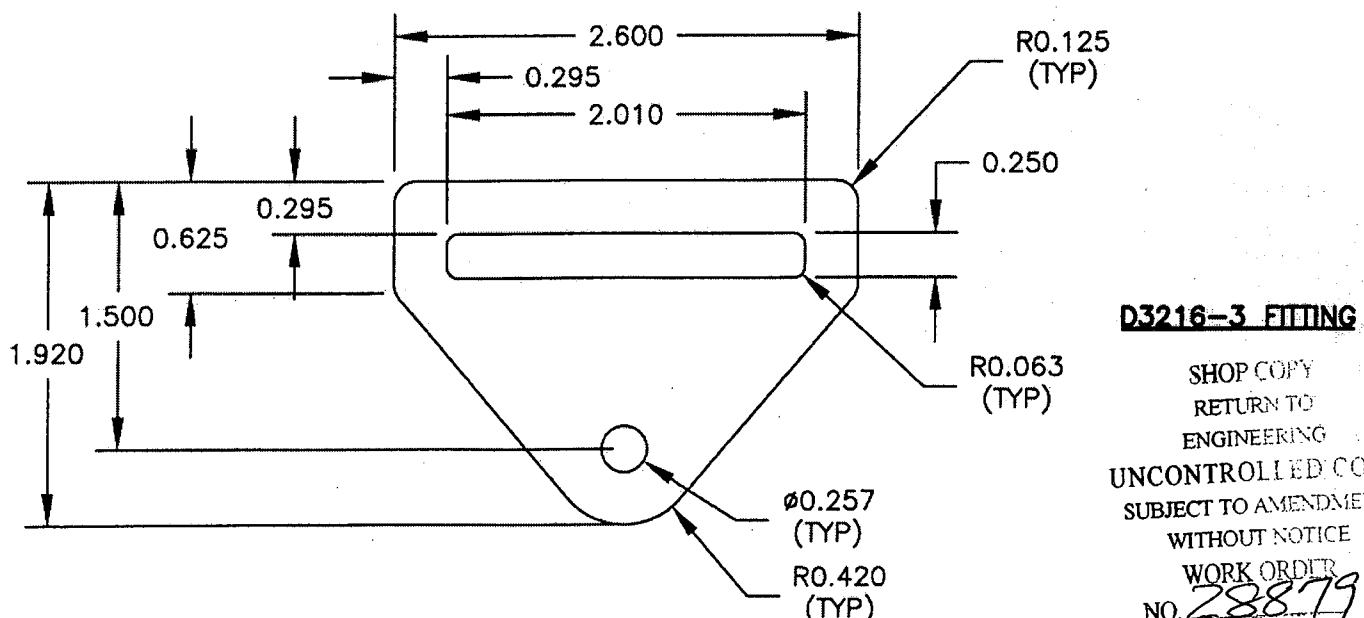
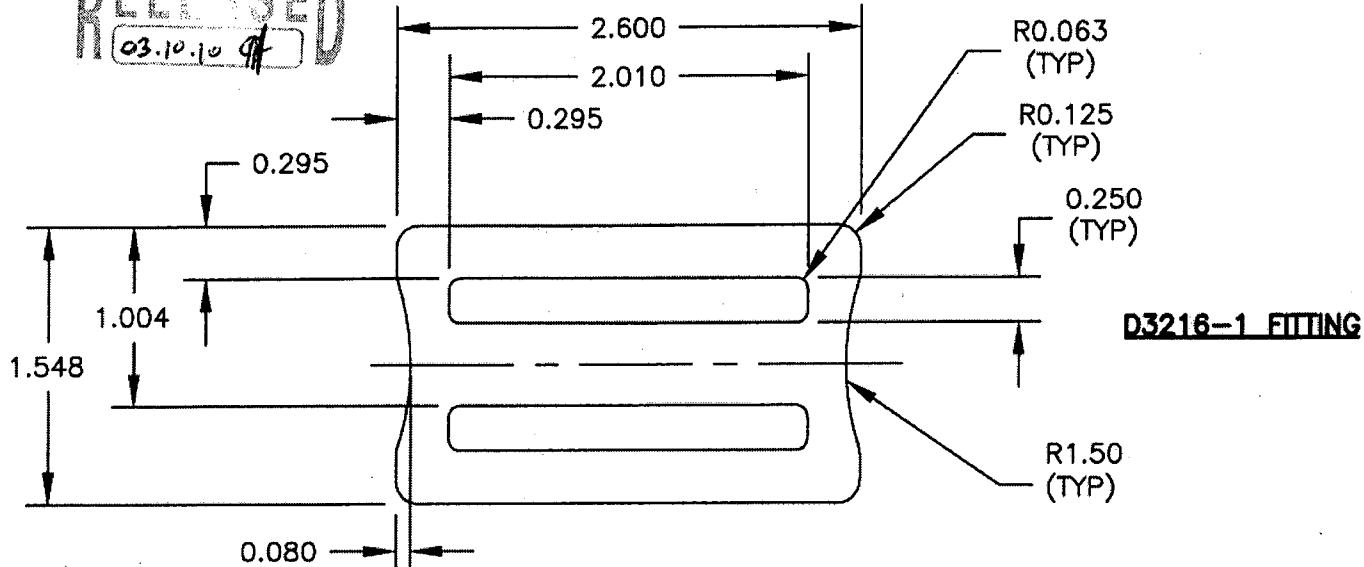
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3216
DATE		REV. A
03.09.26		SHEET 1 OF 1
		SCALE 1:1
A	03.09.26	NEW ISSUE

RELEASED
(03.10.10 off)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28879

D3216-1/-3 FITTING

- 1) MATERIAL: AISI 304/316 PLATE, 0.125 THICK (REF DART SPEC. M304S11GA)
- 2) FINISH: MOLECRO POLISH
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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DART AEROSPACE LTD

Work Order: 28379

Description:

Part Number: D3216-1

Inspection Dwg:

Rev:

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured h

ME. C. A.

-Audited by:

Prototype Approval:

Datu

Date: 08/01/10

Date _____

Date: 16-10-10

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	